

FIG. 1

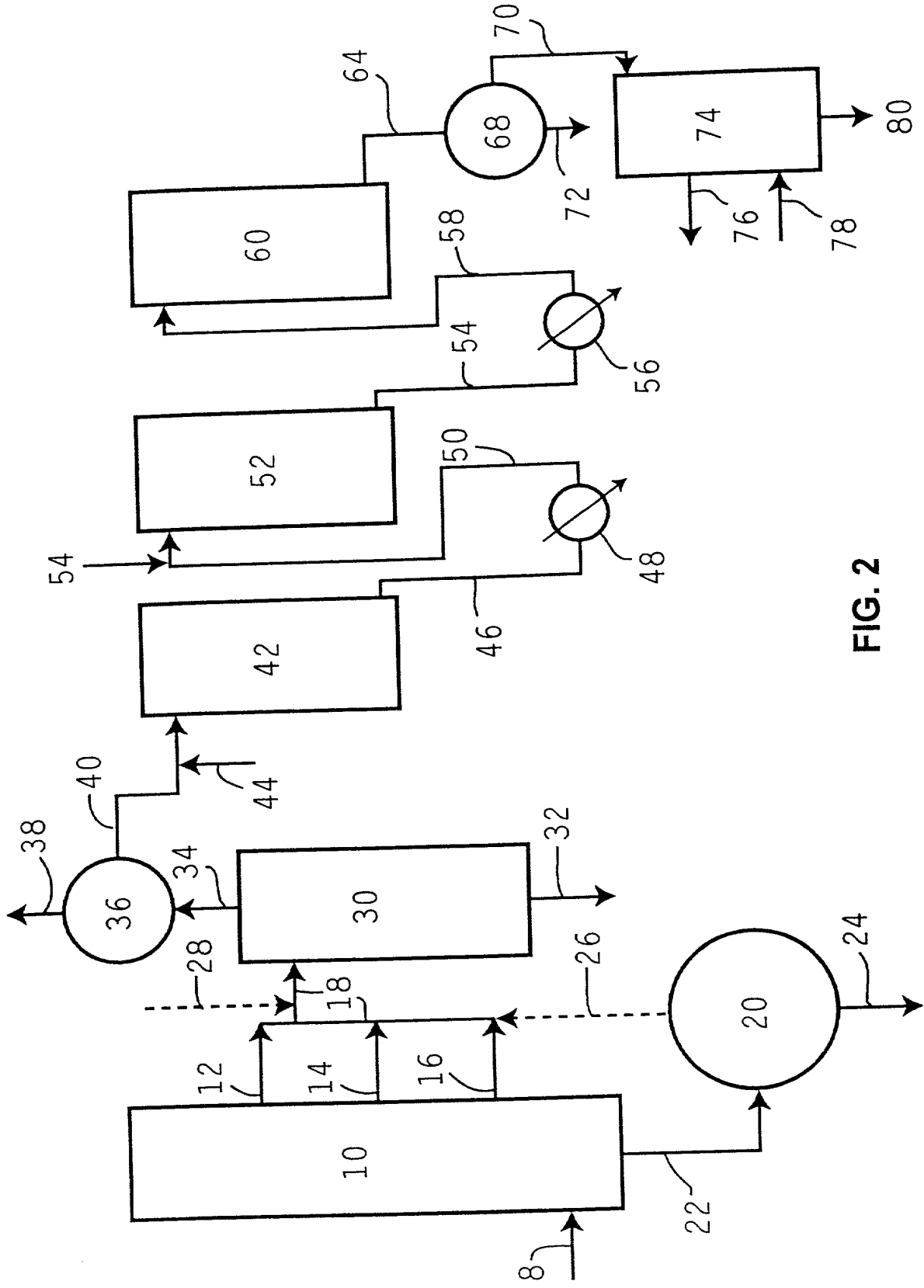


FIG. 2

FO9290* 2826860

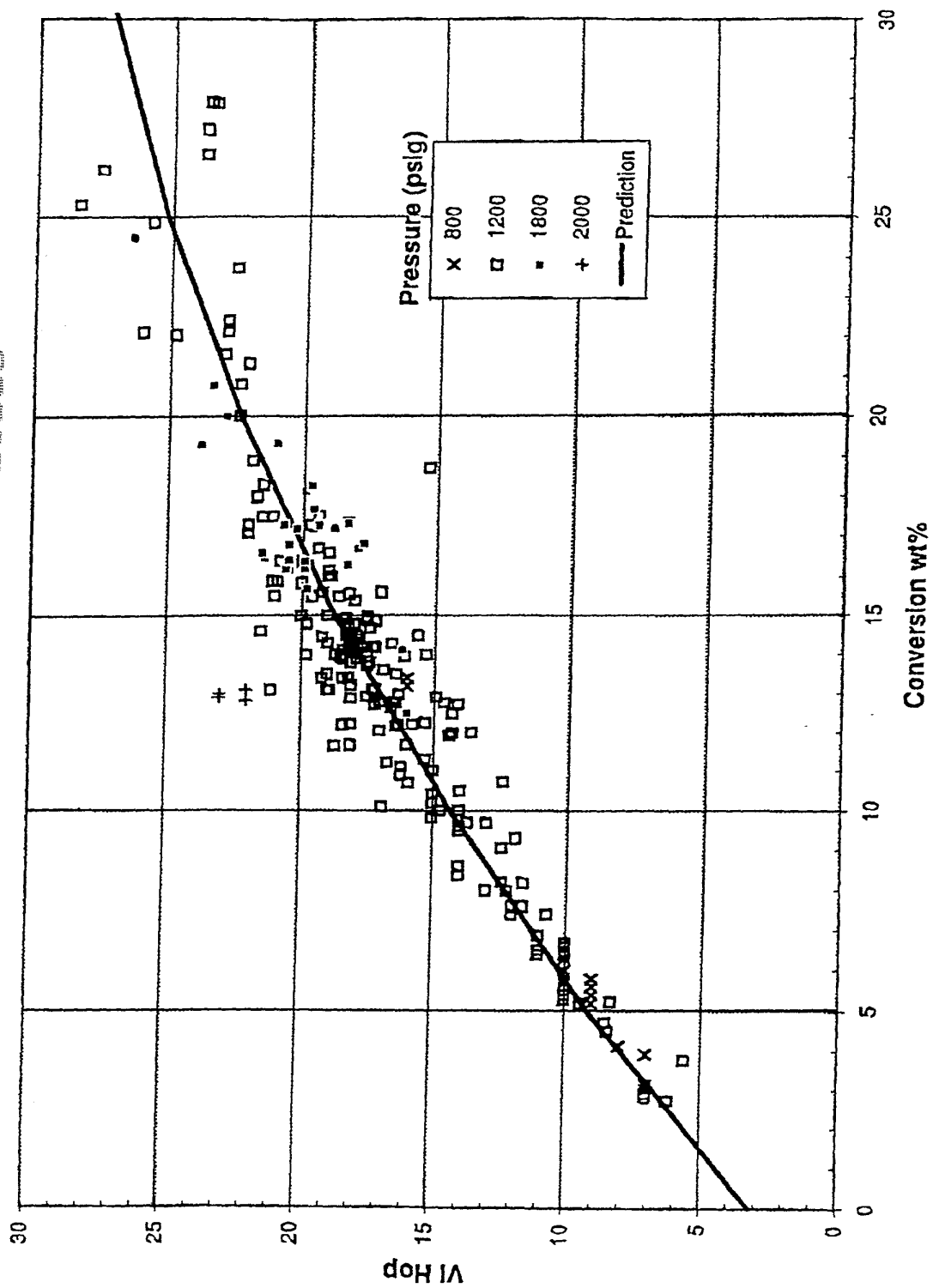


FIG. 3

TD9290" E3E26260

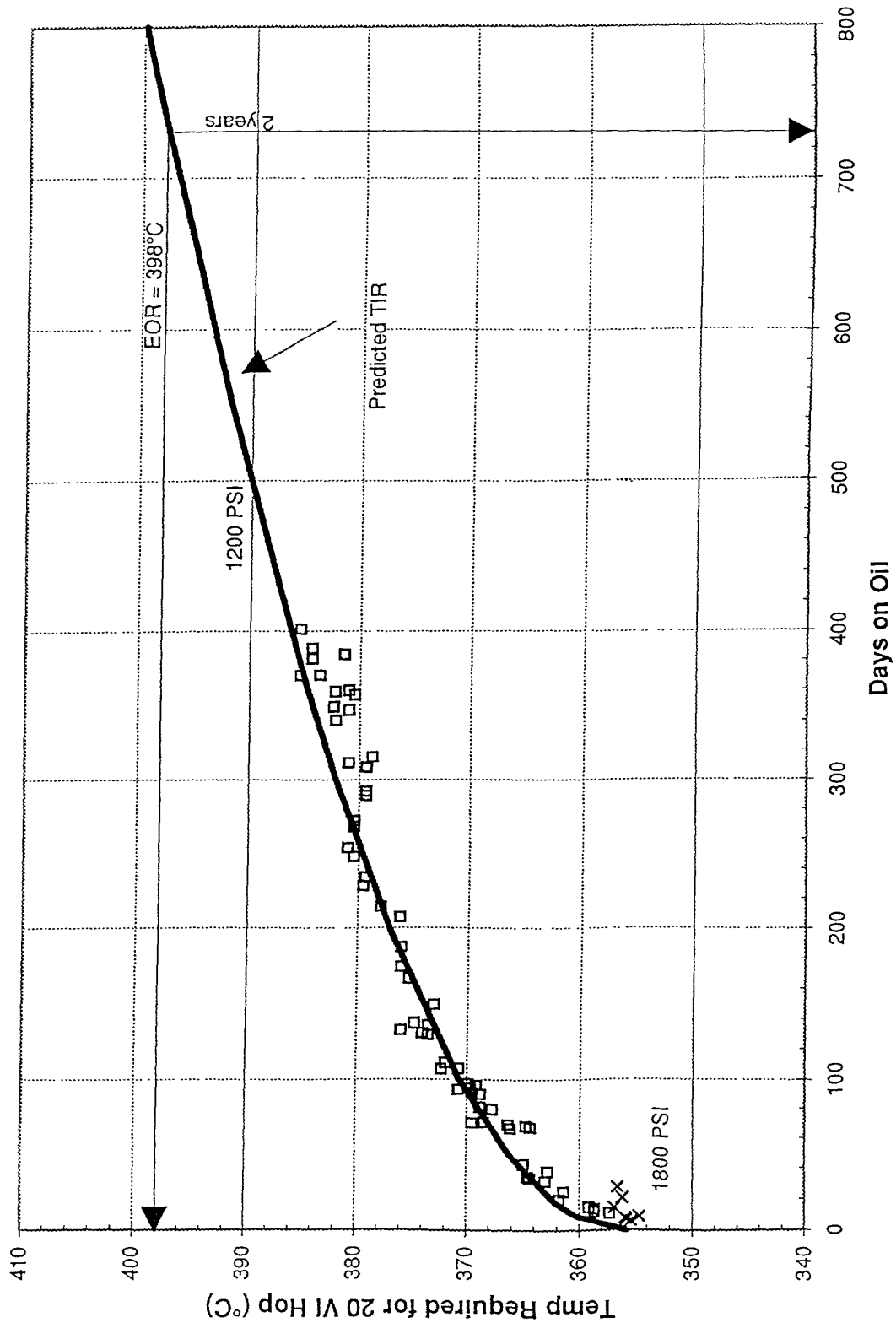


FIG. 4

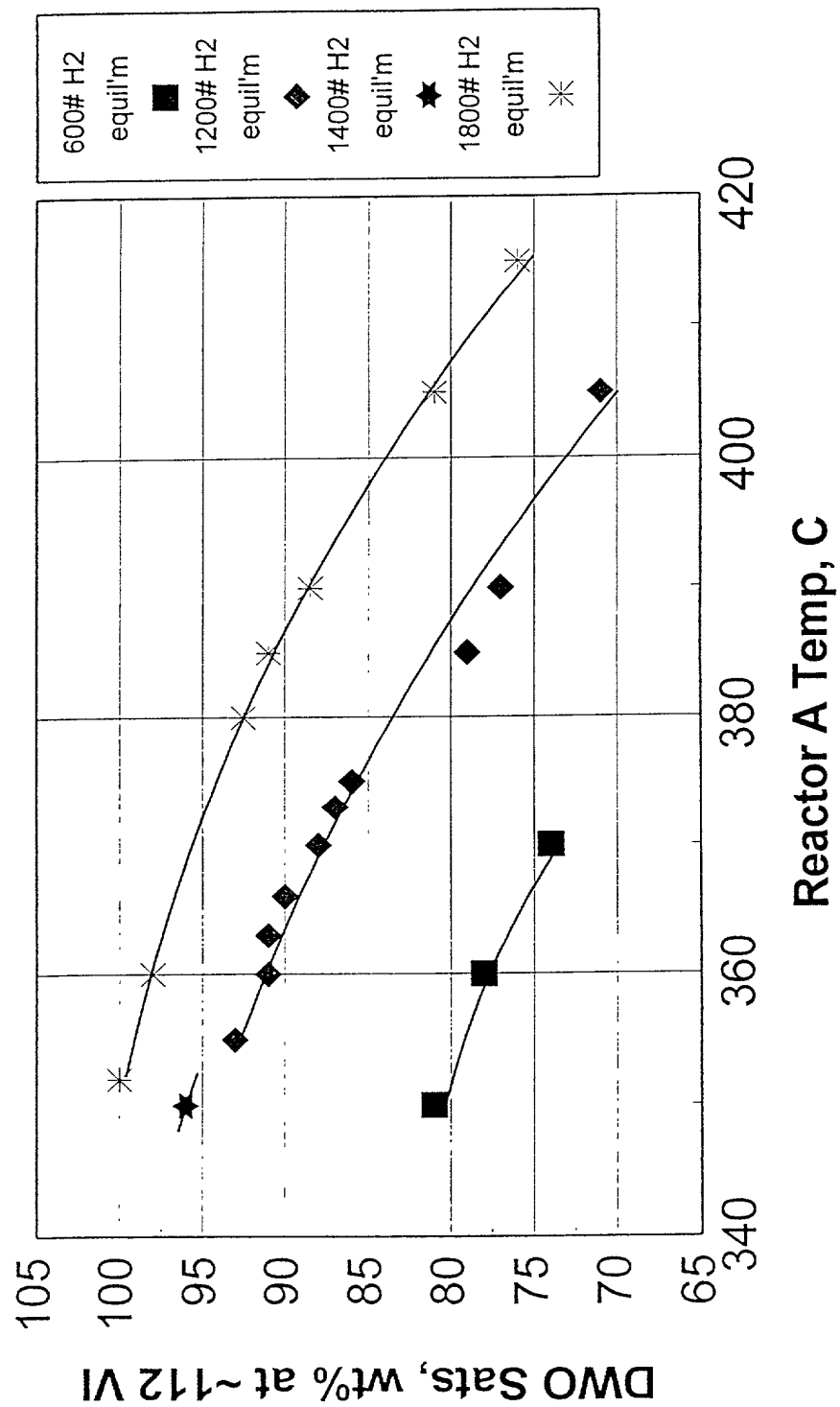


FIG. 5

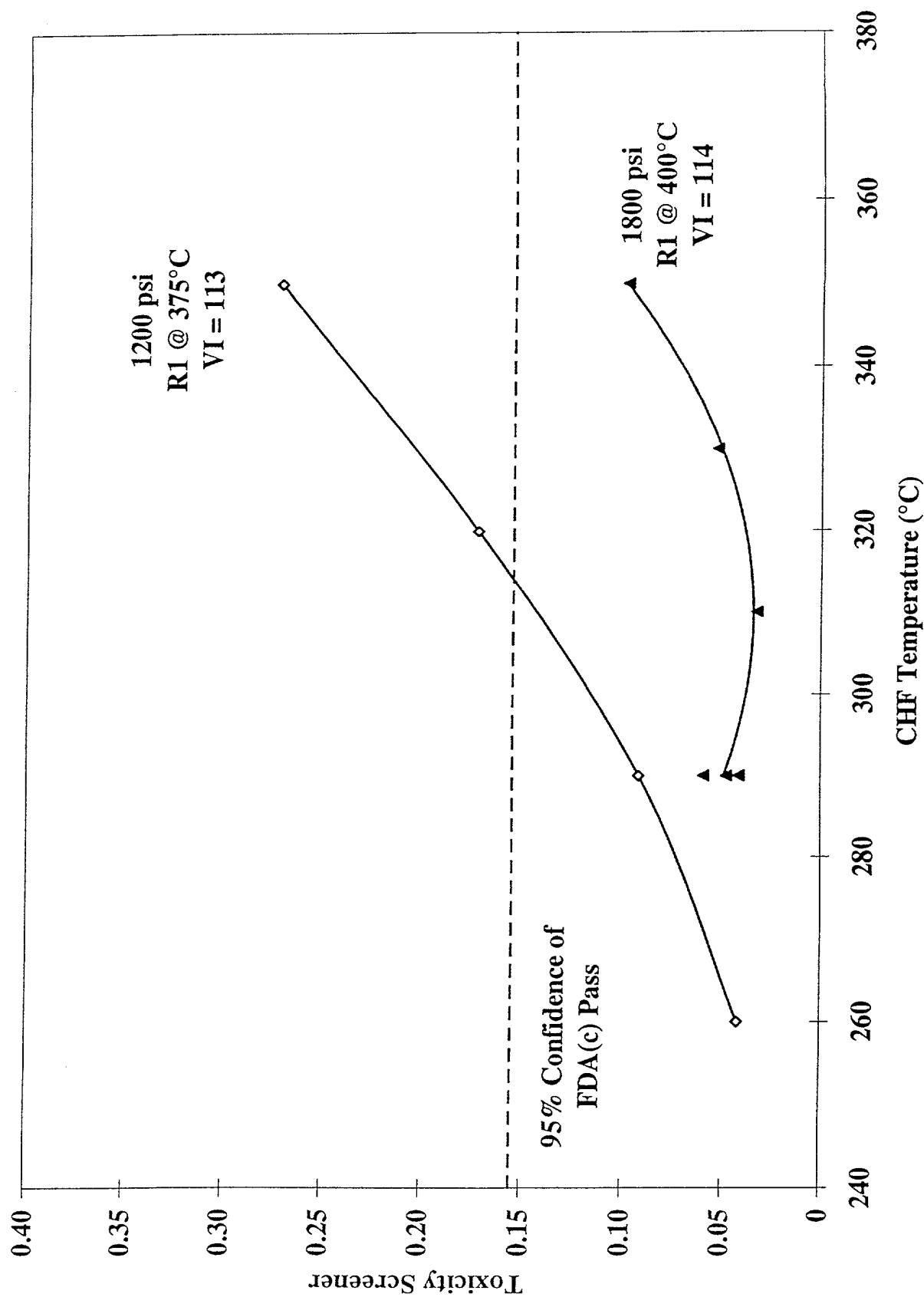
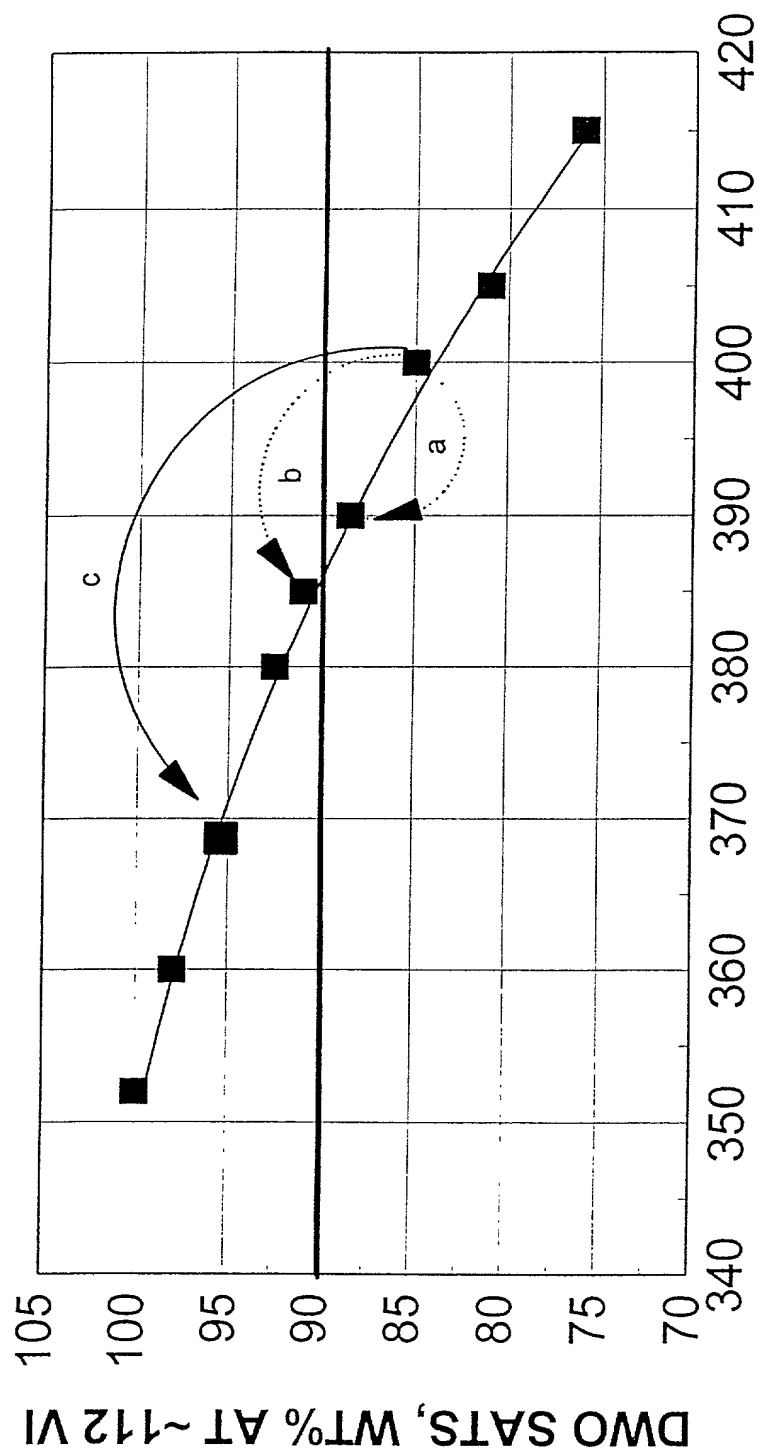


FIG. 6



Reactor A+B TEMP, C

Reactor C Conditions: (a) 330C, 2.5 LHSV, 1800# H2; (b) 350C, 2.5 LHSV, 1800# H2
(c) 350, 1 LHSV, 1800# H2

FIG. 7

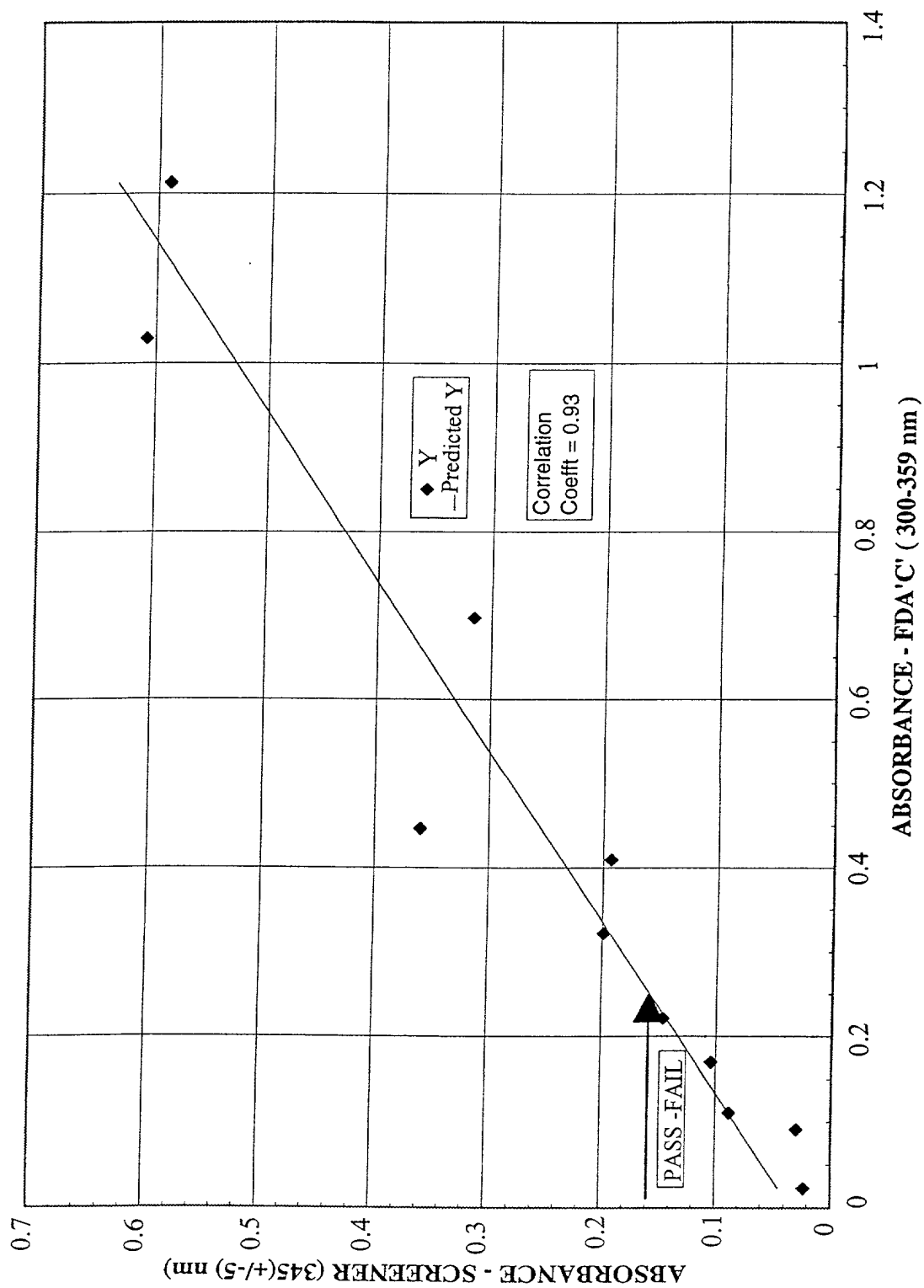


FIG. 8

Figure 9

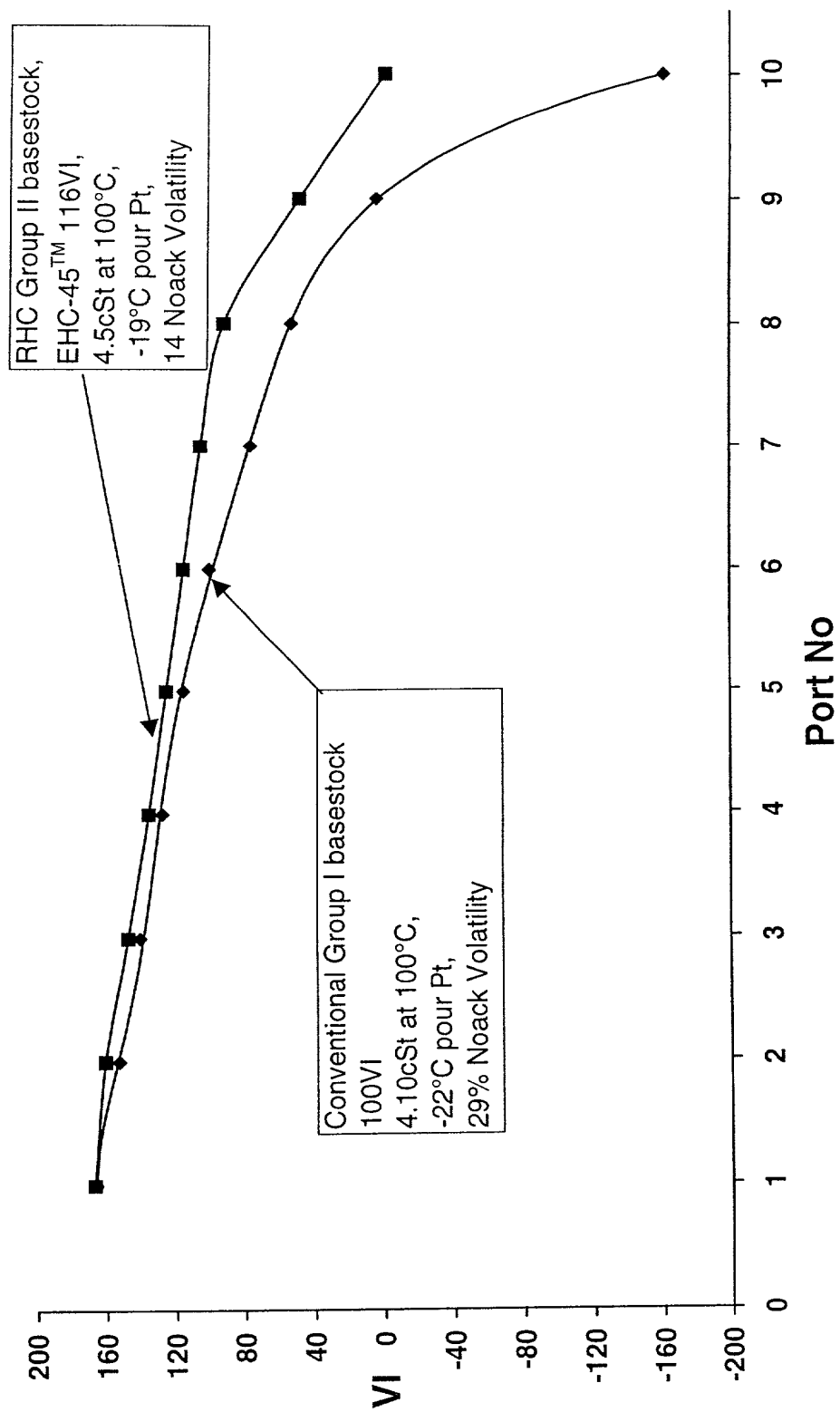


Figure 10

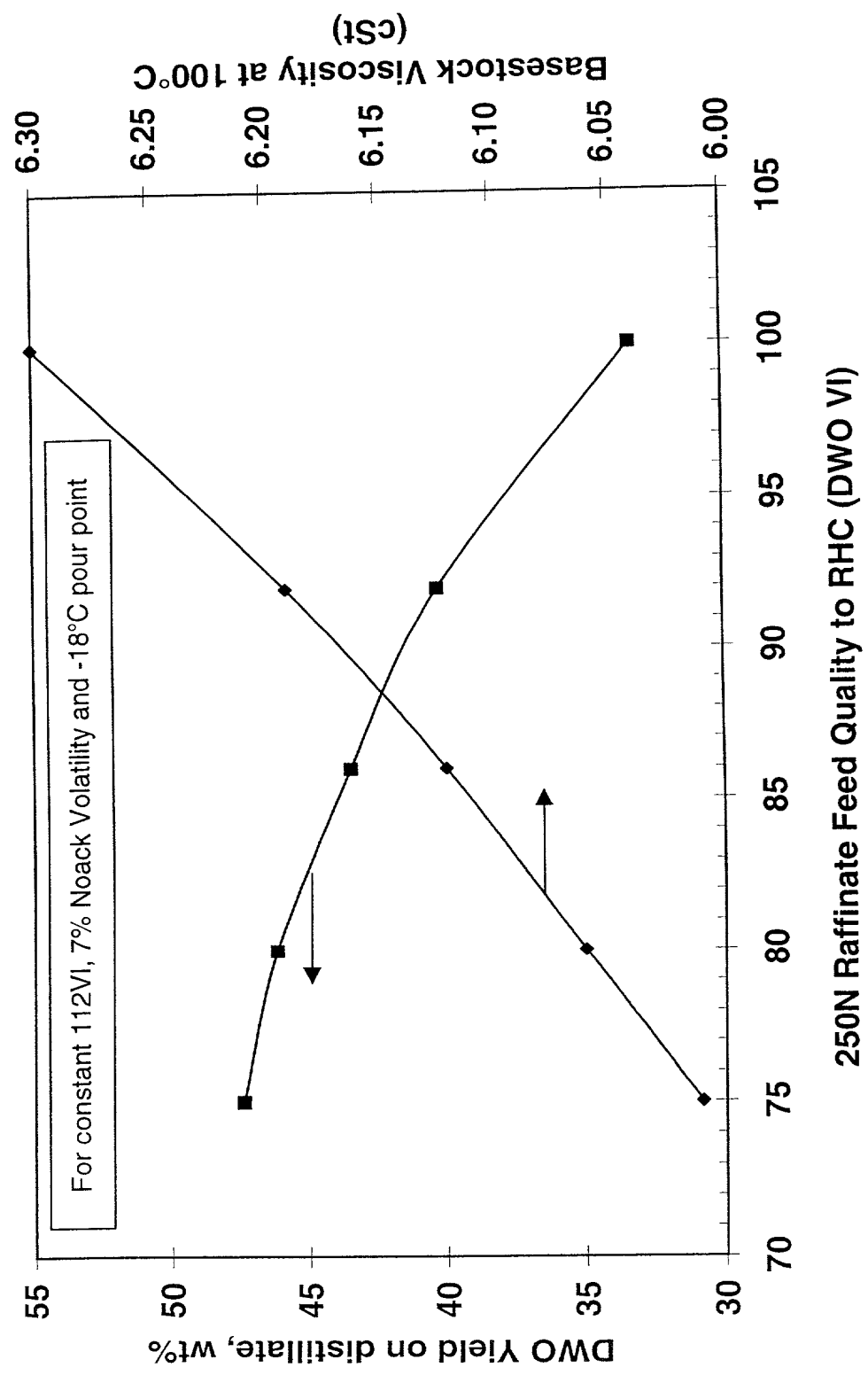


Figure 11

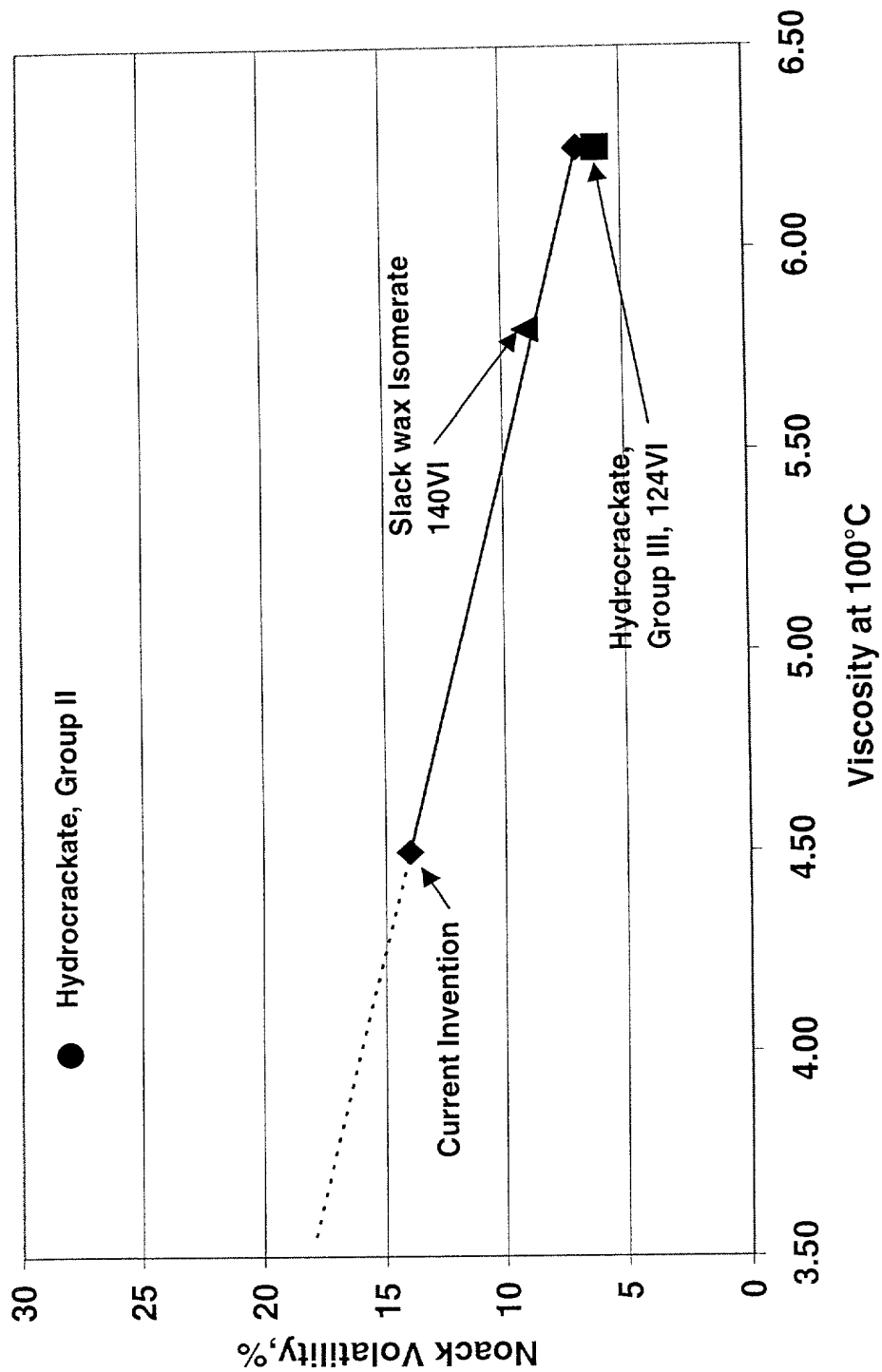


Figure 12

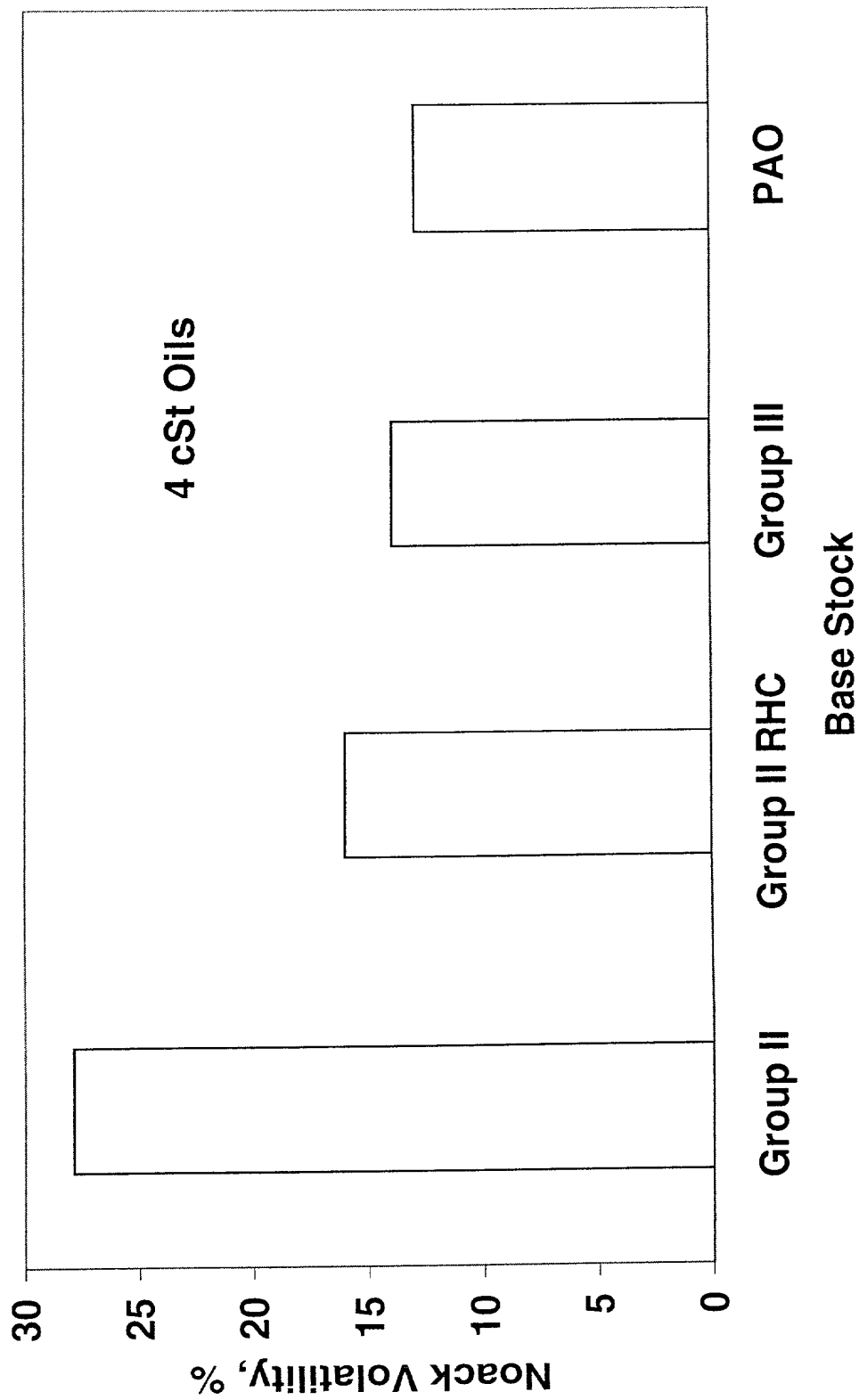


Figure 13

